

DELTA PTねじ用転造ダイス

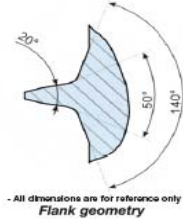
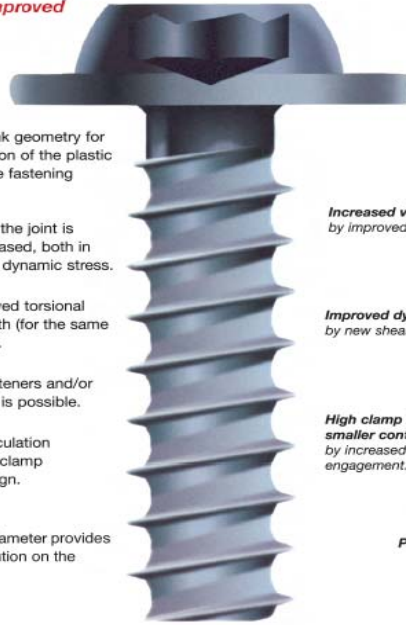


EJOT®



Calculated for improved performance!

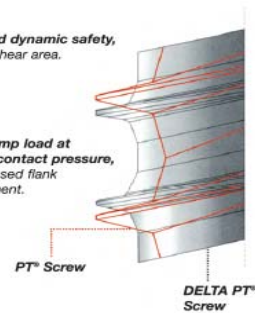
- New designed flank geometry for a better deformation of the plastic material during the fastening process.
- The service life of the joint is substantially increased, both in case of static and dynamic stress.
- Up to 50% improved torsional and tensile strength (for the same nominal diameter).
- Use of shorter fasteners and/or smaller diameters is possible.
- The Delta PT® calculation program allows a clamp load oriented design.
- Increased head diameter provides better load distribution on the contact area.



Increased vibrational safety by improved pitch.

Improved dynamic safety, by new shear area.

High clamp load at smaller contact pressure, by increased flank engagement.



	従来品		PTGダイス		
工具鋼名 および 硬さ	SKD11 SKH51	HRC61	SPEC72	HRC61-63	
			SPEC53	HRC64-66	耐熱鋼・ステンレス鋼用
表面処理	窒化処理		QPQ処理		
PTGダイス使用に よる効果			ダイス耐命アップ 工具費および段取回数低減		
			転造スピードアップ 生産性アップ		
			短納期(1ヶ月)		
			安価なダイス価格		



PTG転造ダイス日本総輸入販売元
SPSアンブラコ株式会社
www.spsunbrako.co.jp
TEL 042-799-5991
FAX 042-799-5442